



Technical Data Sheet

Description

Epatam Solder Paste is a mixture of finely powdered solder and soldering flux combined with a suspension agent that prevents the metal settling and avoids unnecessary stirring.

Epatam Solder Paste is offered in various grades of solder powder and flux types..

Advantages

- **Convenience and simplicity**
- **Separate handling of solder and flux is eliminated**
- **Expensive tinning equipment not required.**
- **Precision and economy (solder is applied exactly where it is required)**
- **Suitable for mass production.**
- **Work can mostly be carried out by unskilled labour.**
- **The process can be mechanised in most applications**

Standard grades suitable for most applications:

Grade	Typical Application
Mark IV (40%)	Tinning of car panels and bodies. Tinning radiators. Tinning of copper pipes and joints etc.
Mark I (40%)	As above, but for use where a larger deposit of solder is required.

Cleaning

Flux residues are water-soluble and can be washed off with water or a 1% hydrochloric acid solution.

Availability

Epatam Solder Paste is available in 250g, 500g jars and 1kg, 2kg and 5kg tubs

Health & Safety

Please refer to the Material Safety Data Sheet before using this product.

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